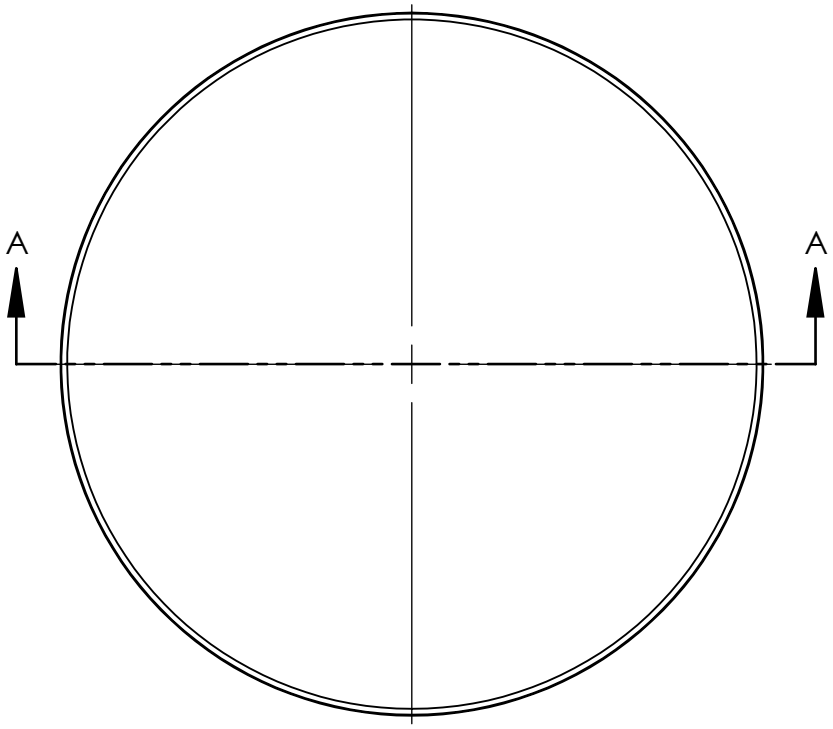
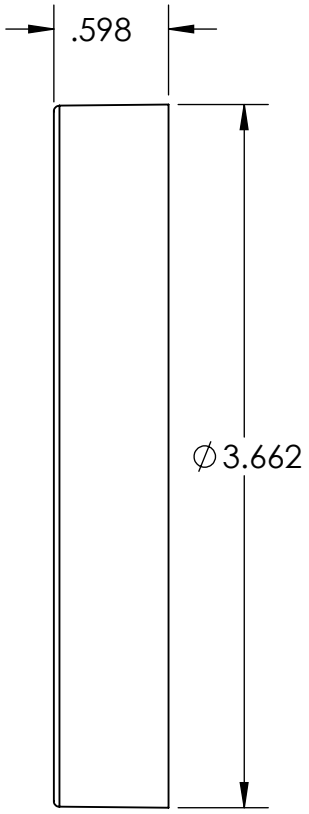
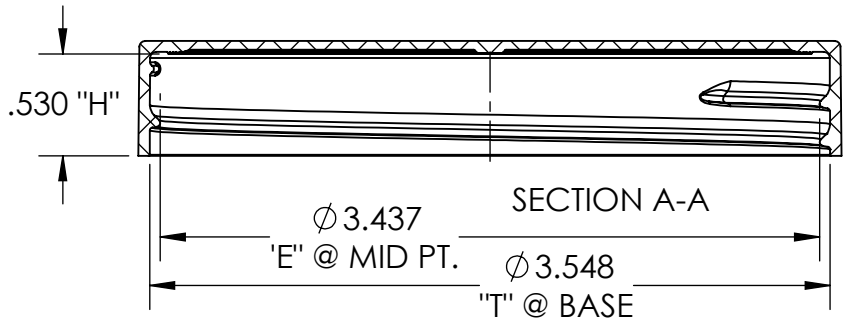




ALL OUTSIDE SURFACES TO BE
SPI-A3 FINISH

INSIDE AREAS POLISHED SPI-D2
OR BETTER



THREAD DATA:
89-400 FINISH
.200 PITCH (5 TPI)
APPROX. 1-1/8 TURNS

ADVERTISING DRAWING
NOT FOR QUALITY CONTROL

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF COMET TOOL COMPANY. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF COMET TOOL COMPANY IS PROHIBITED.

NEXT ASSY	USED ON
APPLICATION	

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/64
ANGULAR: ±1°
TWO PLACE DECIMAL ±.030
THREE PLACE DECIMAL ±.015

MATERIAL: PP

FINISH: SEE NOTE

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	M.P.	4-12-19
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

COMET TOOL COMPANY

89-400 SMOOTH CAP

SIZE	PART NO.	REV.
A	1340-0132	

SCALE:1:1 | WEIGHT: | SHEET 1 OF 1